



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3066-1

Job Sheet 176376



Part No: D3066-1

Job Qty: 60 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		4/27/18	0.00	0.00	Start Up Waterjet		SC 18/04/25
100	Waterjet	60 pcs		4/27/18	0.00	2.13	Waterjet1		SC 18/04/25
120	QC	60 pcs		4/27/18	0.00	0.00	QC8		38
130	HandFinish	60 pcs		4/27/18	0.00	0.92	HandFinish1		SA 18/05/11
140	QC	60 pcs		4/27/18	0.00	0.00	QC7-2		38
150	Packaging	60 pcs		4/27/18	0.00	0.00	Packaging3		D.M.L. 18/05/11
160	QC21-SA	60 Ea		4/27/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3066
Descriptions: 150 - *** STOCK IN STEP CELL***

DAS
21
9-50

MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	5.6700 sf (.0945 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	6	167	0



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Container No: S066648



Part: D3066-1

Job No: 176376

Serial No/Batch: S066648

Revision:

Inspector:

Date: 04/29/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128	0,130	
2	Spacer	0.708inches ± 0.010	0.718 0.698	0,704	
3	Spacer	0.354inches ± 0.010	0.364 0.344	0,348	
4	Spacer	0.354inches ± 0.010	0.364 0.344	0,354	
5	Spacer	2.250inches ± 0.005	2.255 2.245	2,245	
6	Spacer	16.450inches ± 0.010	16.460 16.440	16,450	
7	Spacer	0.080inches ± 0.010	0.090 0.070	0,079	

Plex 4/20/18 3:29 PM Dart.Gagnon.Michelle